



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D4149-041

Job Sheet 173528



Part No: D4149-041

Job Qty: 4 ea

Part Name: Aft Crosstube Lug Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/16/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP Rev:C 11.03.03 as per revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	3/15/18	3/15/18	0.00	0.00	Start Up Small Fab-3		MAR 0 8 2018
100	Small Fab	4 pcs	3/16/18	3/16/18	0.00	1.00	Small Fab-6		DAS
110	QC	4 pcs	3/16/18	3/16/18	0.00	0.00	QC5		MAR 0 8 2018
120	Packaging	4 pcs	3/16/18	3/16/18	0.00	0.00	Packaging3-2	5/539	MAR 0 8 2018
130	QC21-SA	4 Ea	3/16/18	3/16/18	0.00	0.00	QC21		MAR 0 8 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	8 Ea (2 ea)	90-Start up Operation	
AN4C13A	Bolt	12 Ea (3 ea)	90-Start up Operation	
D3910-1	Crosstube Lug	4 Ea (1 ea)	90-Start up Operation	
D4091-1	Mounting Lug	4 Ea (1 ea)	90-Start up Operation	
D4149-1	Crosstube Lug Plate, Aft	8 Ea (2 ea)	90-Start up Operation	
D4149-3	Spacer	4 Ea (1 ea)	90-Start up Operation	
D4149-5	Eyebolt Stud	4 Ea (1 ea)	90-Start up Operation	
MS20615-4M18	Rivet	12 Ea (3 ea)	90-Start up Operation	
MS21043-3	Nut	8 Ea (2 ea)	90-Start up Operation	
MS21043-4	Nut	12 Ea (3 ea)	90-Start up Operation	
NAS1149C0332R	Washer	16 Ea (4 ea)	90-Start up Operation	
NAS1149C0432R	Washer	24 Ea (6 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	8	149	0
	AN4C13A	12	127	0
	D3910-1	4	33	0
	D4091-1	4	42	0
	D4149-1	8	0	0
	D4149-3	4	4	0
	D4149-5	4	11	0
	MS20615-4M18	12	317	0
	MS21043-3	8	1,096	0
	MS21043-4	12	883	0
	NAS1149C0332R	16	4,350	0
	NAS1149C0432R	24	1,165	0

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Container No: S048824



Part: D4149-041

Job No: 173528

Serial No/ Batch: S048824

Revision:
Inspector:

Date: 03/07/16

271



Part Specifications
Specifications could not be found.

Plex 3/2/18 2:46 PM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001354	S047395	AN3C12A	Bolt	s019391	Start Up Small Fab-3	8
001354	S047396	AN4C13A	Bolt	s017094	Start Up Small Fab-3	12
001354	S047398	D3910-1	Crosstube Lug	s040569	Start Up Small Fab-3	4
001354	S047399	D4091-1	Mounting Lug	s026719	Start Up Small Fab-3	4
001354	S048823	D4149-1	Crosstube Lug Plate, Aft	S048709	ST080	8
001354	S040756	D4149-3	Spacer	S040755	Start Up Small Fab-3	4
001354	S047406	D4149-5	Eyebolt Stud	s042082	Start Up Small Fab-3	4
001354	S047407	MS20615-4M18	Rivet	s041166	Start Up Small Fab-3	12
001354	S047408	MS21043-3	Nut	s016882	Start Up Small Fab-3	8
001354	S047409	MS21043-4	Nut	s027733	Start Up Small Fab-3	12
001354	S047410	NAS1149C0332R	Washer	s019380	Start Up Small Fab-3	16
001354	S047411	NAS1149C0432R	Washer	s025742	Start Up Small Fab-3	24

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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